



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3636-041
Job Sheet 196814



Part No: D3636-041

Job Qty: 16 pcs

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/21/19

Job Tracking No:

Due Date: 8/6/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	16 pcs	8/6/19	8/6/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	16 pcs	8/6/19	8/6/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200818



Part: D3636-041

Job No: 196814

Serial No/Batch: S200818

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/26/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	16 pcs	8/6/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
130	Packaging 3-1 - Stock - B4B	16 pcs	8/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	pc st 465
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	16 pcs	8/6/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC.,
 Descriptions: PHOENIX, ARIZONA

110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached

120 - (QC6- All purchased or subcontracted products)

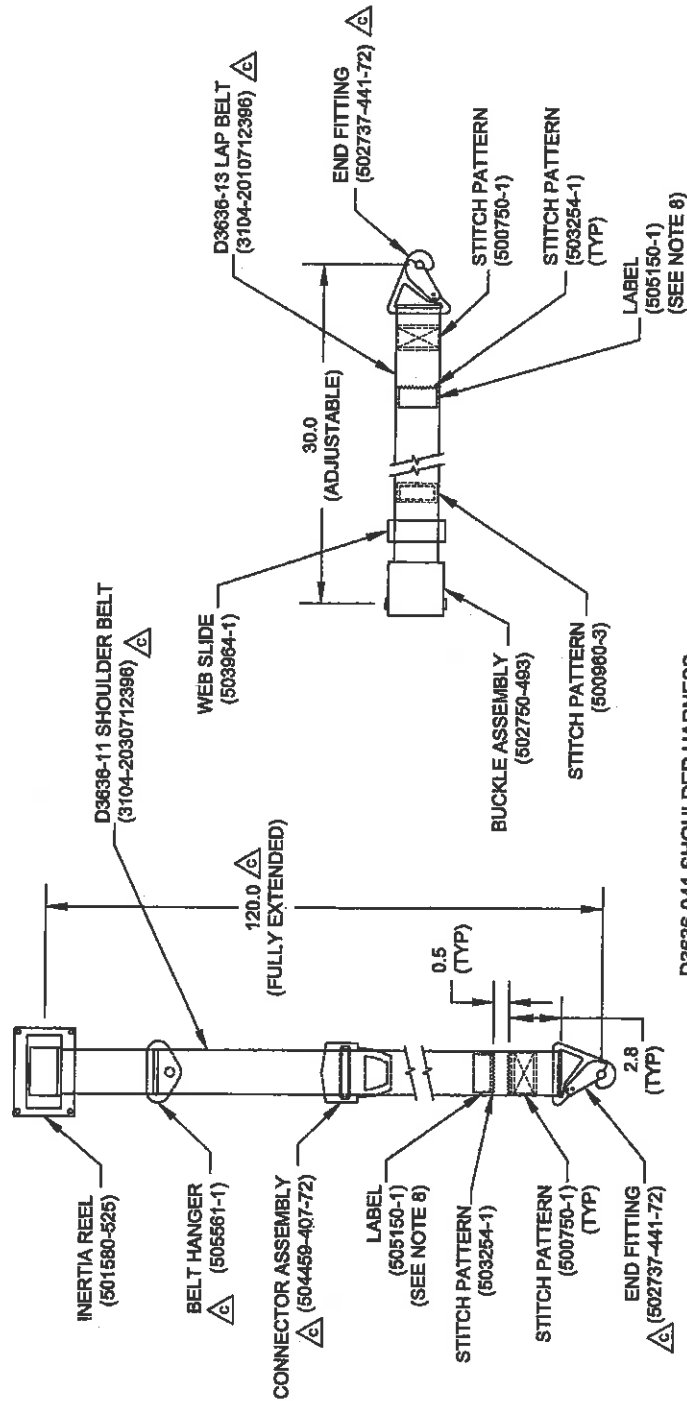
130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3636-041P	Shoulder Harness	16 pcs (1 ea)	100-Purchasing	5200817
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3636-041P	16	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/21/19 7:35 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



D3636-041 SHOULDER HARNESS

- NOTES:**
- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK POLYESTER WEBBING, STYLE T1200-S WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
 - PURCHASE INFO: P/N 3104-1-071-2386 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
 - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - UNITS: INCHES UNLESS OTHERWISE NOTED
 - BREAK SHARP EDGES: N/A
 - IDENTIFICATION: N/A
 - WEIGHT: 1.7 lbs
 - LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/13
(613) 632-8200

C	PARTS UPDATED AS PER SUPPLIER INFORMATION (PART13-2265), LENGTH OF BELT EXTENDED BY 6 INCHES PER CUSTOMER REQUEST (QIR17-495)		SAD	19.04.02
B	NEW HARNESS P/N'S; REFERENCE TSO-C114		LE	07.10.16
A	NEW ISSUE; REPLACES G 10801		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC		
DRAWN	SAD	HILLSBORO, OR		
CHECKED	RF	DRAWING NO.	REV. C	
MFG. APPR.	SH	D3636	SHEET 1 OF 1	
APPROVED	VS	TITLE	SCALE	NTS
DE APPR.		SHOULDER HARNESS	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC	
DATE	19.04.02	THIS DOCUMENT IS PREPARED BY AND FOR THE USE OF THE U.S. AIR FORCE. IT IS THE PROPERTY OF THE U.S. AIR FORCE AND IS LOANED TO YOUR ORGANIZATION. IT AND ITS CONTENTS ARE NOT TO BE DISTRIBUTED OUTSIDE YOUR ORGANIZATION.		

Copyright © 2001 by DART Aerospace USA, Inc.
This document is the property of DART Aerospace USA, Inc. and is to be used only for the purpose intended. No part of this document may be reproduced without written permission from DART Aerospace USA, Inc.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043829



Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

PO No: POHB043829
PO Date: 6/21/19
Due Date: 7/26/19
Purchase Order
Revision:

Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-06-24

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196814	D3636-041P			Shoulder Harness : As per Dwg D3636-041 Rev.C AMSAFE P/N: 3104-1-071-2396	Firmed	-	7/26/19	16 pcs	0 pcs	16 pcs	\$436.57/pcs	\$6,985.12

16 X JUL 26 2019

DAS
61
9-89

Grand Total: \$6,985.12

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Handwritten signature]

Plex 6/21/19 3:50 PM Dart.Guerin.Kimberley

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER



CUSTOMER NO.
10006113

SALES ORDER NO.
S413904

BOL NO.
000549017

DATE PRINTED
07/23/19

PAGE NO.
1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada



Ship to ID: 10006125

CUSTOMER ORDER NO.
POHB043829 ✓

TERMS
NET30

FREIGHT
COLLECT

SHIP VIA
FedEx Intl Economy

F.O.B.
ORIGIN

Sales Order Remarks: 1517-9324-0

Remarks:

QUALITY CLAUSES:
A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043

SHIPMENT REFERENCE 000549017

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	3104-1-071-2396 ✓ REST SYS ASSY W/IR	DRAWING: 3104 REV: H CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S413904-1	2019-07-23	16 Expire Ref.	16	0

DAS
61
9-89

RECEIVED

JUL 26 2019

DART AEROSPACE LTD.

F 4702 7912 3684

AmSafe Authorized Signature: X

Printed Name:

Erika Chavez
Erika Chavez

Dated: JUL 23 2019

COUNTRY OF ORIGIN USA

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE**SALES ORDER NO. S413904**

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Rev.	Dated Code	Quantity
1	POHB043829	3104-1-071-2396	H	NIA	NONE	NIA	A0719	16

**DAS
61
9-89**

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812

Hejund Oaxaca
QUALITY ASSURANCE REPRESENTATIVE

7/23/19
DATE

CUSTOMER

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG		3. Form Tracking Number: S413904 - 1-144	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM		5. Work order/Contract/Invoice Number: S413904 - 1 PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	REST SYS ASSY W/IR	3104-1-071-2396	16	NIA	NEW
12. Remarks: Drawing: 3104 Rev: H TSO: TSO-C114 DATE CODE: A0719					
					
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.		14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: Maria Uribe	13c. Approval/Authorization No.: ODA602112NM	14b. Authorized Signature		14c. Authorized/Certificate No.	
13d. Name (typed or printed): MARIA URIBE	13e. Date (dd/mm/yyyy): 23/JUL/2019	14d. Names (typed or printed)		14e. Date (dd/mm/yyyy):	
User/Installer Responsibilities					
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.					